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### **Clausing Colchester 15 Lathe Manual**

Clausing/Colchester 15.75" Swing over

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bed, Geared Head Gap Bed Engine  
Lathe, 7.5 Hp Spindle motor, 50"  
between centers, 9.7" Swing over the  
cross slide, 25 to 2000 RPM, 16 Speed,  
2.12" Spindle Bore, D1-6 camlock  
spindle nose, 2.8" Tailstock quill  
diameter with 5 morse taper bore,  
Inch/Metric threading with various pitch  
settings, 230/460 Volts, 3 Phase

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## **8043 - Clausing/Colchester Manual Engine Lathe 15.75 ...**

Clausing/Colchester 15.75" Swing over bed, 3 Gear Infinitely Variable Speed Gap Bed Engine Lathe, 10 Hp Spindle motor, 25" between centers, 9.7" Swing over the cross slide, 15 to 2500 RPM, 2.12" Spindle Bore, D1-6 camlock

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spindle nose, 2.8" Tailstock quill diameter with 5 morse taper bore, Inch/Metric threading with various pitch settings, 230/460 Volts, 3 Phase

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Clausing Colchester 15" Lathe  
Instruction and Repair Parts List Manual.



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Description: This manual covers the operation, servicing and repair of the Clausing Colchester. It also has a complete parts list and assembly breakdown. 65 pages. To inspect the quality of the manual, please click on the gallery images above to enlarge.

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## **Instruction & Repair Parts ...**

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Gear Infinitely Variable Speed Gap Bed  
Engine Lathe Features & Specifications  
8043 - Clausing/Colchester Manual  
Engine Lathe 15.75" Swing over Bed,  
Geared Head Gap Bed Engine Lathe

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## **Lathes - Clausing Colchester Geared Head & Variable Speed**

Clausing/Colchester 21.81" Swing over bed, 3 Gear Infinitely Variable Speed Gap Bed Engine Lathe, 10 Hp Spindle motor, 40", between centers, 14.57" Swing over the cross slide, 18 to 1800 RPM, 4.09" Spindle Bore, D1-11 camlock spindle nose, 3.74" Tailstock quill

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diameter with 6 morse taper bore,  
Inch/Metric threading with various pitch  
settings, 230/460 Volts, 3 Phase

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**Clausing Industrial - CNC Machine Tools, CNC Lathes, CNC ...**



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Clausing/Colchester L Series Typhoon Slant Bed Turning Center, Linear X,Z Ways, 22" Swing over bed, 14.3" swing over saddle, 14.9" turning diameter, 15/20 Hp Spindle motor, 6000 rpm, 6" hydraulic chuck, 1.77" bar capacity and 2.16" spindle bore, A2-5 spindle nose, manual tailstock w/2.75" quill diameter and 4 morse taper bore, live tool turret,

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230/460 Volts, 3 Phase

## **L45M - Clausing Colchester L Series Typhoon Slant Bed CNC ...**

CLAUSING -COLCHESTER 15" Geared  
Head Centre Lathes This manual applies  
only to the machine having the serial  
number shown; this is stamped on the  
front of the lathe bed at the tailstock

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Clausing 15" to 20" drill  
presses—catalog: 24: Thomas, Paul:  
10/05/2010: 1964 ? Lathes: Clausing 15"  
Lathe Model 653X Manual: 67: Backner,

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Brian: 04/15/2010: Unknown: Drill  
Presses: Clausing 15" Variable Speed  
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## **Colchester lathes**

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## **Clausing Industrial | Machine Tools | CNC | Manufacturers ...**

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"Used". Works great. Ways in good  
shape. Includes 3 jaw, 4 jaw, and steady



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made available for a historical record only. Please remember that safety standards have changed over the years and information in old manuals as well as the old machines themselves may not meet modern standards.

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CLAUSING COLCHESTER ENGINE LATHE  
MODEL: 15"-50" GENERAL  
SPECIFICATIONS Swing Over Bed and  
Saddle Wings: 15-1/4" Swing Over Cross  
Slide: 9-1/2" Bar Capacity Thru Spindle:  
2-1/8" Distance Between Centers: 50"  
Spindle Nose: 6" D1 Camlock Spindle  
Speeds: (16) 25 to 2000 RPM Threads,  
U.S.: (45) 2 to 72 Threads, Metric: (39) .2

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