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A70c6lf Kobelco Welding

## **Aws Asme A5 18 E70c 6m Mx A70c6lf Kobelco Welding**

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## **Aws Asme A5 18 E70c**

Metal Cored Wire Alloy: WW70C-6M Conforms to Certification: AWS A5.18 Class: E70C-6M ASME SFA A5.18 Alloy: E70C-6M Weld Process: Mig Welding Process TYPICAL APPLICATION: E70C-6M is designed...

## **E70C-6M - Weld WireWeld Wire**

Alloy: E70C-6M: ASME SFA A5.18 . Welding Position: F, H, V, OH .035-1/16 " F, H 5/64"-1/8" Current: DCEP . Tensile Strength, kpsi: ... 22 100% CO 2 Typical Wire Chemistry as per AWS A5.18 ...

## **E70C-6M - Welding Material Sales**

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AWS A5.18: E70C-6M H4 \*The information contained or otherwise referenced herein is presented only as “typical” without guarantee or warranty, and Hobart Brothers Company expressly disclaims any liability incurred from any reliance thereon. Typical data are those obtained when welded and tested in accordance with AWS A5.18 specification.

## **METAL-COR 6 - American Welding Society**

Alloy: WW70C-6M Conforms to Certification: AWS A5.18 Class: E70C-6M ASME SFA A5.18 Alloy: E70C-6M Weld Process: Mig Welding Process TYPICAL APPLICATION: E70C-6M is designed for welding of 490MPa high tensile steel with only Ar/CO<sub>2</sub> gas mixtures. It is especially suitable

## **WELDWIRE COMPANY, INC. Technical Information**

ASMESFA A5.18 E70C-6M EAST COAST GULF COAST WEST COAST 7010-G Reames Rd 4755 Alpine Drive #100A 8535 Utica

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Ave Charlotte, NC 28216 Stafford, TX 77477 Rancho Cucamonga, CA 91730 Tel (888) 522-8296 Tel (877) 711-9274  
Tel(800)830-9033 Fax (704)598-6673 Fax (281)313-6332 Fax (909)291-45862012DC

## **70C-6M Carbon Steel U.S. ALLOY CO. Metal-Cored Wire**

•AWS A5.18: E70C -6M H4, E70C-3M H4 •ASME SFA 5.18: E 70C-6M H4 •CWB W48-06: E 492C-6M-H4. APPLICATIONS . Tru-Core® MC 70C is an excellent choice for welding most carbon steels, such as ASTM A 36, A 285, A 515 Grade 70 and A 516 Grade 70, as well as certain low alloy steels. It is ideal

## **Tru-Core® MC 70C AWS E70C-6M H4, E70C-3M H4**

DEPOSIT COMPOSITION(1)- As Required per AWS A5.18/A5.18M:  
2005 %C %Mn %Si %S %P %Cu Requirements- AWS E70C-6M H4  
0.12 max. 1.75 max. 0.90 max. 0.03 max. 0.03 max. 0.50 max.

Typical Performance(3) As-Welded with 75% Argon / 25% CO

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## **METAL-CORED (GMAW-C) WIRE Metalshield MC-6**

- E70C-6M per AWS A5.18, ASME SFA-5.18 • E70T15-M21A2-CS1, E70T15-M24A2-CS1 per AWS A5.36, ASME SFA-5.36 • ABS 3SA, 3YSA, FVD (75% Ar/25% CO<sub>2</sub> ... The results reported are based upon testing of the product under controlled laboratory conditions in accordance with American Welding Society Standards. Actual use of the product may produce ...

## **Select 70C-6**

AWS A5.18 and ASME SFA5.18 electrodes are used for GMAW and GTAW when bare solid electrode/rod is used. They are commonly listed as ER70S-2, ER70S-3, etc. These are solid bare wire electrodes for carbon and high strength low alloy steels. AWS A5.15 and ASME SFA 5.18 also include cored or composite electrodes used with the GMAW process.

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## **ASME IX- Electrode Classification - ASME (mechanical) Code ...**

AWS A5.18/A5.18M:2005 An American National Standard  
Approved by American National Standards Institute June 9, 2005  
Specification for Carbon Steel Electrodes and Rods for Gas  
Shielded Arc Welding Supersedes AWS A5.18/A5.18M:2001  
Prepared by AWS A5 Committee on Filler Metals and Allied  
Materials Under the Direction of AWS Technical Activities ...

## **Specification for Carbon Steel Electrodes ... - AWS Bookstore**

ASME SFA A5.18 E70C-6M All single values on AWS composition  
are maximum percentages & Total others elements 0.50 Ask for  
and Experience all the PREMIUM branded fillers Washington  
Alloys has to offer !!

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## **PREMIUM 70C-6M U.S. ALLOY CO. Carbon Steel Metal Cored ...**

□AWS A5.18: ER70S-6 ESAB Weld 70S-6 is a copper-coated AWS ER70S-6 solid wire, suited for general purpose, manual and semiautomatic applications in most industries. It is manufactured under ESAB's Quality Control programs and meets AWS standards.

## **WELD 70S-6 AWS A5.18: ER70S-6**

Metalshield® MC-6® from Lincoln Electric is designed for superior arc performance in fast-follow, high travel speed applications requiring minimal amounts of spatter.

## **Metalshield® MC-6®**

Coreweld 70 is a tubular wire containing ingredients primarily comprised of metal powder along with additional arc stabilizers and alloying elements. The net result is a high efficiency (90 to

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98%) wire. Arc characteristics, weld metal transfer, spatter levels are improved, while silica islands are minimized with the use of Argon mixtures up to 92% Argon.

### **Coreweld 70 - ESAB**

E70C-6M H4 per AWS A5.18, ASME SFA 5.18 DNV Grade III  
40YMS Lloyd's Register of Shipping, Grade 3S and 3YS H15  
Bureau Veritas SA 3YM CWB E491C-6M-H4 Germanischer Lloyd  
3Y40H10S Lloyd ABS Grade 3SA, 3YSA

### **METAL-CORED & SELF-SHIELDED FLUX-CORED WIRE WELDING ...**

ER70S-6 Alloy Type: A5.18, CARBON STEEL Filler Metals for Gas Shielded Arc Welding ER70S6 is a mild steel welding wire that contains higher levels of manganese and silicon than other standard grades of MIG wire to product high quality welds when used on dirty, oily, or rusty steel.



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## **ER70S-6 - Welding Material Sales**

CONFORMANCES AND APPROVALS: • AWS A5.18, E70C-6M H4, ASME SFA 5.18, E70C-6M H4 • ABS 80% Ar/20% CO2 3SA, 3YSA • Bureau Veritas 80% Ar/20% CO2 SA3YM • CWB 75% Ar/5% CO2, 95% Ar/5% CO2 E491C-6M H4 • DNV Grade 80% Ar/20% CO2 II Y40MS • Germanischer Lloyd 80Ar/20 CO2 3Y40 H5S • Lloyd's Register 80% Ar/20% CO2 3S, 3Y40S H15 WELDING DATA: ...

## **FabCOR 86R - American Welding Society**

Coreweld C6 was developed and "fine-tuned" especially for hand-held, automatic and robotic welding in the automotive industry, as well as rail car manufacturing, structural welding and other similar applications. Never before has there been such a perfect pairing of filler metal and industry requirements for quality, productivity and profitability.

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## **Coreweld C6 - ESAB**

AWS Class: E70C-6M H8, E70C-G H8 : Mechanical Properties:

Deposit Composition: Typical Operating Procedures:

Conformances: AWS A5.18/A5.18M: 2005: E70C-6M H8, E70C-G H8 ASME SFA-A5.18: E70C-6M H8, E70C-G H8 CWB/CSA W48-06: E491C-6M-H8

## **LINCOLN - METALSHIELD MC-710XL - AWS E70C-6M H8, E70C-G H8**

E70C-6M DATA SHEET . Pinnacle Alloys E70C-6M / Premier 70C-6M . AWS CLASS E70C-6M . CODE AND SPECIFICATION DATA: AWS A5.18 ASME SFA 5.18; UNS W07706 . DESCRIPTION: Pinnacle Alloys E70C-6M is a metal cored electrode intended for both single pass and multipass applications. These electrodes are characterized by spray arc and excellent bead wash

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